

## History

Since 1994, Ancona is a toolmaker and precision machining company, founded by a former director of a German multinational and was born based on providing services with high quality and accuracy, meeting the needs of the Brazilian market.

In addition to the fair tribute of the name of its founder, we also follow his entrepreneurial vision and experience gained over more than 50 years, applying technology in service of quality.

## Mission, Vision and Values

**Mission:** Offering quality services that integrate innovative solutions, skilled professionals, technological modernization, strategies and processes in place to contemplate and to satisfy our customers in various segments of Precision Machining and Tooling with agility in the development, manufacture and delivery of tools, competitive prices and efficient management.

**Vision:** Excelling in leading the segment Tooling and Precision Machining, generating trust through constant improvement of technical, human and administrative capacities, monitoring continuously the technological advances in the industry. Exceed customer expectations rather than just meet your requirements.

**Values:** Honesty is a primary factor in our success and through it we maintain a good relationship with our customers. Social Responsibility, Ethics in the attitudes and actions, Customer Satisfaction, Professionalism, Efficiency and Quality, Innovation, Technology and Optimization are our highest values.

## Data Information

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## Customers



## Suppliers





## Stamping

MACHINE	QTD.	BRAND	MODEL	YEAR	CAPACITY	STROKES MIN.
PRENSA EXCENTRICA	1	SCHABE GMBH	GSW	1996	200 TON.	58
PRENSA EXCENTRICA	1	BLISS	S1-500-E	1961	150 TON.	35
PRENSA EXCENTRICA	1	JUNDIAI	TC-85	1996	85 TON.	70
PRENSA HIDRAULICA	1	ERGON	YL-315	2007	315 TON.	-----
PRENSA HIDRAULICA	1	DUNKES	HS-4-63	1996	50 TON.	20
ALIMENTADOR CNC	1	TECNO-PRESS	ULTRA	2007	-----	-----
DESBOBINADOR	2	JUNDIAI/GMBH	LHM	1996	300MM / 1000KG	-----



## Electro-Erosion

MACHINE	QTD	BRAND	MODEL	YEAR	CAPACITY	PRECISION
A FIO	1	AGIE	CUT 30	2012	600x400x470	0,003
A FIO	1	AGIE	CLASSIC 2	2001	350X250X256	0,006
A FIO	1	AGIE	CLASSIC V2	2010	350X250X256	0,002
PENETRAÇÃO	1	AGIE	SP1	2010	620X380X210	0,010
FURO RÁPIDO	1	AGIE ACT-SPARKS	SD1	2008	300x200x300	-----





## Grinders

MÁCHINE	QTD	BRAND	MODEL	YEAR	CAPACITY	PRECISION
PLANA CNC	1	FERDIMAT	TC156M	2010	1600X650	0,01
COORDENADA	1	MOORE	G18	1971	400X300	0,002
PERFIL	1	JUNG	HF50	1980	600X300	0,005
PLANA MANUAL	2	FERDIMAT	T31	2010	400x200	0,01
TANGENCIAL	1	JUNG	BLANCHAR	1978	DIAM 350	0,01
CILINDRICA	1	MOWEK	UNIVERSAL	1988	250X750	0,005
CILINDRICA	1	SCHAUDT	UNIVERSAL	1974	530X1500	0,01



## Milling and Machining Centers

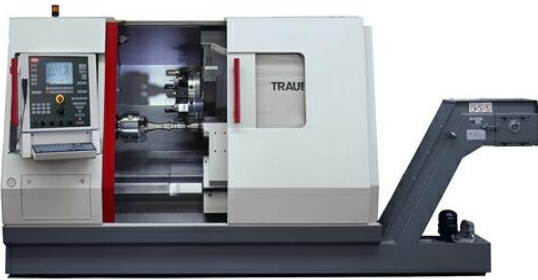
MÁQUINA	QTD	MARCA	TIPO	ANO FABR.	CAPACIDADE	PRECISÃO
C. DE USINAGEM	1	MIKRON	VCE 1000PROX	2007	1000X560X560	0,005
C. DE USINAGEM	1	MIKRON	VCE 800 PRO X	2006	800X500X540	0,005
C. DE USINAGEM	1	MIKRON	VCE1600	2010	1600x900x750	0,01
C. DE USINAGEM	1	MIKRON	VCE 800	2010	800X500X540	0,005
C. DE USINAGEM	1	WOTAN	V2L CNC	2000	1800X700X600	0,010
C. DE USINAGEM	1	WOTAN	M2L CNC	2001	2000X700X740	0,010
FRESADORA	1	DECKEL	FP 3	1968	500X300X400	0,010
FRESADORA	1	DECKEL	FP 3L	1973	800X300X400	0,010
FRESADORA	1	WOTAN	M1-L	2000	1400X400X450	0,010





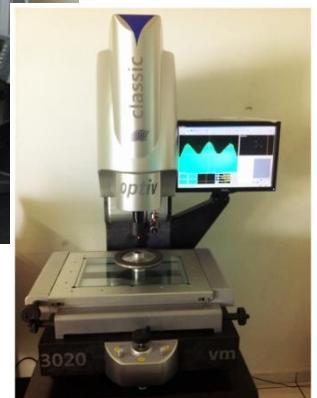
## Lathes

MÁCHINE	QTD	BRAND	MODEL	YEAR	CAPACITY	PRECISION
TORNO CNC	1	TRAUB	TNA- 400	2009	660x750x(50Y)	0,01
TORNO UNIVERSAL	1	BOLEY LEINENN	-----	1973	250X1000	0,01
TORNO UNIVERSAL	1	CLEVER	L-2080	2002	1250X2000	0,01
TORNO UNIVERSAL	1	CLEVER	1680	2006	900X1500	0,01
TORNO UNIVERSAL	1	ROMI	ID-20	1997	350X1000	0,01



## Metrology & Quality

MÁCHINE	QTD	BRAND	MODEL	YEAR	CAPACITY	PRECISION
TRIDIMENSIONAL	1	ZEISS	PRISMO 7	2000	1800X900X700	0,0001
TRIDIMENSIONAL	1	MITUTOYO	CRYSTA PLUS M 574	2005	1000X500X500	0,001
TRIDIMENSIONAL	1	MITUTOYO	QM Measure353	2007	600X350X300	0,001
ÓPTICO	1	HEXAGON	OPTIV 3020	2012	300x200	0,002
BIDIMENSIONAL	1	TESA	MICRO HITE	1996	ALT. MAX. X 600	0,005



## Other Equipment

MÁCHINE	QTD	BRAND	MODEL	YEAR	CAPACITY	PRECISION
ROSQUEADORA Pneumática	2	ROSCAMAT	400	2006/2011	-----	-----
Monta ferram. Indução	1	ISCAR	INDI 2010	2011	3 FERRAMENTAS	-----
F. BANCADA	2	SANCHES	VERTICAL	1976		
F. FRESADORA	1	KONE KFF 45	UNIVERSAL	1989	580X130X320	0,025
F. COORDENADA	1	PRATT WHITNEY	MANDRILHADORA	1960	965X482X482	0,005
F. RADIAL	1	NADAL	FUR. RADIAL	1996	1200X600X1000	0,010
SERRA FITA	1	-----	VERTICAL	1976	600X200	-----
SERRA FITA	1	FRANHO	HORIZONTAL	1974	10"X 8"	-----
SOLDA	1	GE	ELETRICA	2000	-----	-----
SOLDA	1	WHITE MARTINS	OXI ACETILENO	1974	-----	-----
COMPRESSOR	2	ATLAS COPCO	-----	2008/2012	12 BAR	-----
JATO DE AREIA	1	BLASTIBLAS	-----	1994	-----	-----
BALANÇA	1	FILIZOLA	BB 1665	-----	1000 KG	-----
EMPILHADEIRA	1	KOMATSU	4 ton		4 TONELADAS	-----

## Project & Process

To provide a complete solution for our customers we develop an internal projects sector, where we have specialized professionals. Our projects are designed in three dimensions (3D), contemplating the kinematics and tooling simulation, thus ensuring a high fidelity design to final product. We work with a CAD/CAM parametric system and a real time management system to the factory, we also provide for our projects an implementation schedule updated weekly, ensuring the customer a real monitoring of product manufacturing.

### Project Development:

- Progressive Dies and Transfer Type Tools
- Tools for Cutting, Bending and Fountain
- Machines and Special Devices
- Injection Mold (Plastic / Metal Alloys)

